



NEEDLE TO FABRIC GENERAL RECOMMENDATIONS

Artificial Fur	Jersey/Ballpoint Needle or Universal Needle size 70 to 100
Artificial Leather	Microtex Needle or Leather Needle size 70 to 90
Bed Linen - Jersey	Stretch Needle size 75 to 90
Bed Linen – Woven	Universal Needle size 70 to 100
Bouclé	Jersey/Ballpoint Needle size 70 to 90
Brocade	Universal Needle or Microtex Needle size 60 to 90
Burn Out Velvet	Stretch Needle size 75 or 90
Canvas	Jeans Needle size 90
Chambray	Universal Needle size 80 or 90
Chenille	Universal Needle size 90
Chiffon	Universal Needle or Microtex Needle 60 or 70
Coarse Knit	Jersey/Ballpoint Needle size 80 or 90
Coated Material	Microtex Needle size 70 to 90 or Super Universal 70 to 100
Corduroy	Universal Needle size 80 to 100
Cotton Knitwear	Jersey/Ballpoint Needle or Stretch Needle size 70 to 90
Crêpe	Universal Needle or Microtex Needle size 60 to 80
Crêpe-de-Chine	Universal Needle or Microtex Needle size 60 to 80
Crinkle	Universal Needle or Microtex Needle size 60 to 80
Cupro	Microtex Needle size 60 to 80
Curtains	Universal Needle or Jersey/Ballpoint Needle size 80 or 90
Decorative Seams	Wing/Hemstitch Needle or Twin Needle
Denim	Jeans Needle size 80 or 90
Elastic Material	Stretch Needle size 75 or 90
Embroidery	Embroidery Needle size 75 or 90
Fancy Threads	Gold or Embroidery Needle or Metallic Needle size 75 to 90
Felt	Universal Needle size 80 to 100
Fine Jersey	Stretch Needle size 70
Fleece	Universal Needle size 70 to 90
Foils(vinyl, waxed cloth)	Microtex Needle size 60 to 90 or Super Universal 70 to 100
Foundation Garments	Stretch Needle or Jersey/Ballpoint Needle size 70 to 90
Fur Cloth	Universal Needle or Jersey/Ballpoint Needle size 70 to 100
Gabardine	Universal Needle size 70 to 100
Gauze	Jersey/Ballpoint Needle size 70 or 80
Georgette	Universal Needle or Microtex Needle size 60 to 80



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Half Linen	Universal Needle size 70 or 80
Hemstitching	Wing/Hemstitch Needle
Jacquard Fabric	Universal Needle size 80 to 100
Jersey	Jersey/Ballpoint Needle size 70 or 80
Knitted Fabric	Jersey/Ballpoint Needle size 70 to 100
Knitwear	Jersey/Ballpoint Needle or Stretch Needle size 70 to 90
Lamé	Microtex Needle size 60 to 90
Leather	Leather Needle
Leather - Fine	Universal Needle size 70
Linen	Universal Needle size 80 or 90
Lycra	Stretch Needle or Jersey/Ballpoint Needle size 70 to 90
Metallic Threads	Metallic Needle size 80 or 90 or Gold Embroidery Needle
Microfibre Fabric	Microtex Needle size 60 to 90
Nylon	Universal Needle or Microtex Needle size 60 to 90
Patchwork	Quilting Needle size 75 or 90
Polyester	Universal Needle or Microtex Needle size 60 to 100
Poplin	Microtex Needle or Universal Needle size 60 to 90
Quilting	Quilting Needle size 75 or 90
Seersucker	Universal Needle size 70 to 90
Sequined Material	Microtex Needle or Stretch Needle size 70 to 90
Silk	Microtex Needle size 60 to 90
Silk Jersey	Stretch Needle size 75
Sweatshirt Fabrics	Jersey/Ballpoint Needle size 70 to 90
Taffeta	Microtex Needle or Universal Needle size 60 or 70
Terry Cloth	Universal Needle size 80 or 90
Topstitching	Topstitch Needle size 80 or 90 / Microtex size 60 to 90
T Shirt (hems/edges)	Stretch Twin
Tulle	Universal Needle or Jersey/Ballpoint Needle size 70 or 80
Twill	Jeans Needle size 80 or 90
Velour	Universal Needle size 70 to 100
Velvet	Stretch Needle size 75 or 90
Viscose	Universal Needle size 70 or 80
Voile	Universal Needle size 70 or 80
Wool/Wool Blends	Universal Needle size 70 to 100